REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	(1-4) SEE EO HRD 02308	13 JAN 70	
	B	(1-3) SEE EO HRD 02417	4 MAY 70	
	C	(1-2) SEE EO HRD 02167	18 JUN 70	
	D	(11 SEE EO HRD 02194, NOR 3, NOR 5	5 OCT 70	
	E	(5) SEE ERR HQR 10796	7 JUL 71	
	F	SEE ERR HQR 20677	17 APR 72	
	G	NO CHANGE	31 JUL 72	
	H	(3) SEE ERR HQR 20810	30 NOV 72	
	J	NO CHANGE	15 FEB 73	
	K	(2) SEE ERR HQR 30649	2 MAR 73	
	L	NO CHANGE	15 JUN 75	
	M	NOR 1/8S2023		
	N	NCR G7S3010/870313 (ECP G8S3048/280602)	6-1103	

MISMATCH PERMISSIBLE IN LENGTH
-Z- .006 ABOVE OR .002 BELOW -L-

.093 DIA +.004
⌖ .010 DIA
H | L | N | .005

2.24 REF

2.27 ±.03

.555 DIA +.0020, 2 HOLES IN LINE WITHIN .0015 (.154 DIA GAGE PIN MUST PASS THRU BOTH HOLES SIMULTANEOUSLY)
⌖ .010 DIA
H | L | N | .005

.093 DIA +.004
3 PLACES

3.25 ±.03
2.84
.12
.34 ±.02
2.59
1.96
-Z- REF
P

.50 R ±.08
30°
1.50 R ±.25, 3 PLACES, CUTTER RUNOUT
140°
.44
℄ OF -K-
.531
.50
.31
.62
.16
.16 R ±.03
.02 X 45°
.125 DIA +.004
.51
.075
.082
1.58
1.247
.262 +.004
1.644
.576
.800
1.020
1.153
2.610
.744
1.374
SHARP TO .005 R

(SECTION P-P SHOWN ON SH 3, ZONE A7)

⏥ .003
-N-
⊥ | L | U | .005

SECTION A-A
(SH 1, ZONE H6)
SCALE 2/1

11° ±1°
1.09
.89
.64
.19 R ±.03
.46 ±.05
.315
.304
-L-
-L- .003
.216 MAX BREAKOUT PERMITTED
.125 DIA +.004, 2 HOLES IN LINE WITHIN .006, (.093 DIA GAGE PIN MUST PASS THRU BOTH HOLES SIMULTANEOUSLY)

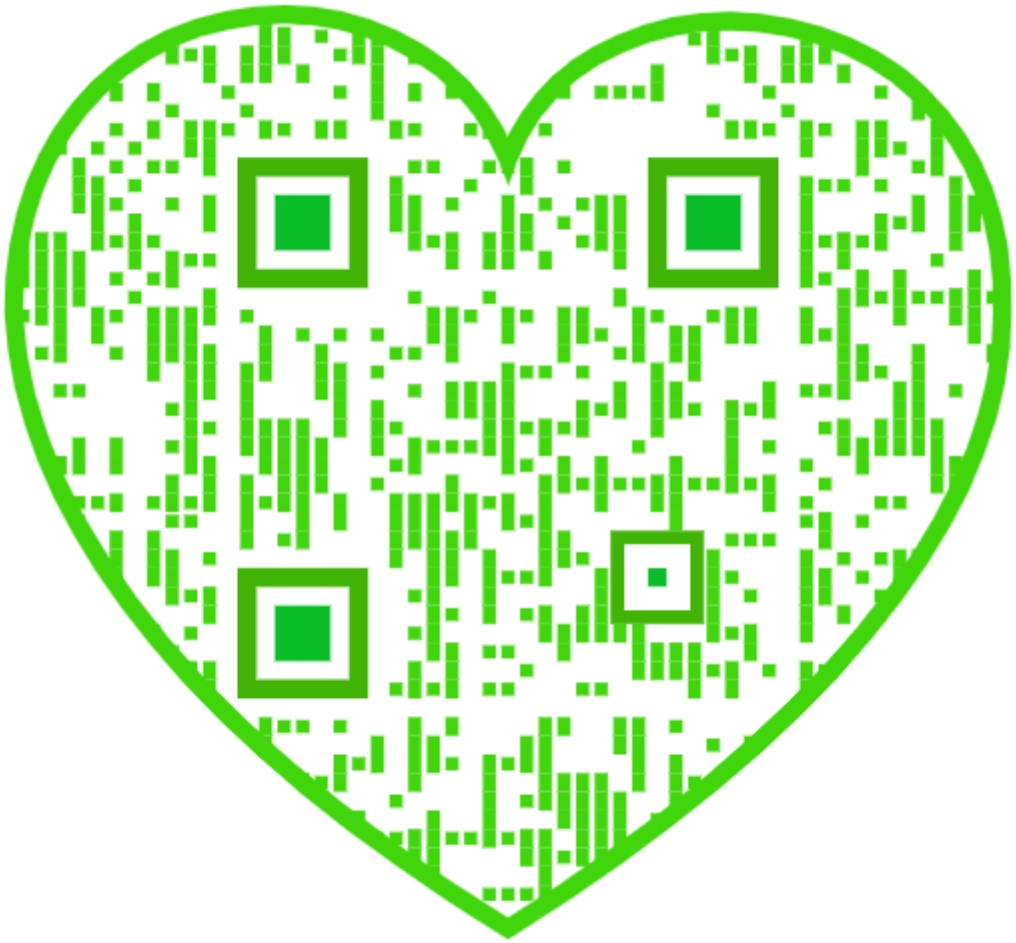
1.38 ±.06
.46
R
.23

ALTERNATE METHOD OF MANUFACTURE

VIEW R
(SH 1, ZONE A5)
SCALE 1/1

CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO 8448338

MECHANICAL PROPERTIES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING 1 AUG 69	DEPT OF THE ARMY ROCK ISLAND ARSENAL, ROCK ISLAND, ILL. 61201
	TOLERANCES ON DECIMALS .XX ±.01 .XXX ±.005	DRAWN	RECEIVER
	ANGLES ±2°	TRACED	
	MATERIAL	DESIGNED	DWG SIZE F · CODE IDENT NO. 19204 · 8448338
	HEAT TREATMENT	CHECKED	SCALE NOTED · UNIT WT · SHEET 2 OF 3
	FINAL PROTECTIVE FINISH	APPROVED	
	NEXT ASSY USED ON APPLICATION		

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